



# Product Formulation

## Coconut Dewy Skin Balm

PHC-PF-23-039

A Cocolatum-based natural face highlighter that makes your skin look healthy and dewy without the fake shimmers. It nourishes your skin with its coconut goodness, with the sensory of a honey-scented balm and added jojoba oil for extra skin barrier reinforcement.

| Phase        | Ingredient        | INCI  | Function        | %             |
|--------------|-------------------|---|-----------------|---------------|
| A1           | Cocolatum 503     | Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) Wax (and) <i>Oryza sativa</i> (Rice) Bran Wax | Emollient Base  | 85.45         |
| A2           | Candelilla Wax    | <i>Euphorbia cerifera</i> (Candelilla) Wax  | Thickener       | 2.00          |
| A3           | Sumac Wax         | <i>Rhus succedanea</i> (Sumac) Fruit Wax  | Thickener       | 10.00         |
| A4           | Castor Oil        | <i>Ricinus communis</i> (Castor) Seed Oil   | Emollient       | 1.00          |
| A5           | Jojoba Oil        | <i>Simmondsia chinensis</i> (Jojoba) Oil  | Skincare Active | 0.25          |
| A6           | Mixed Tocopherols | Tocopherol  | Anti-oxidant    | 0.50          |
| A7           | Honey Fragrance   |   | Fragrance       | 0.80          |
| <b>TOTAL</b> |                   |   |                 | <b>100.00</b> |

### Formulation Benefits

- ✓ Petrolatum-free
- ✓ Vegan Cocolatum
- ✓ Jojoba and vitamin E enriched
- ✓ Uses natural plant waxes

### Key Ingredients

#### Cocolatum 503

- ✓ 100% Plant-Based
- ✓ Outstanding spreadability and silky skin-feel
- ✓ Moisturizing
- ✓ Cruelty-free and vegan
- ✓ ISO 16128: 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

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## Procedure

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- 1 Heat **Cocolatum 503** to no more than 80°C with constant mixing until viscosity drops and clarity is observed.
  - 2 Add Candelilla Wax and Sumac Wax, mix until homogeneous.
  - 3 Add Castor Oil and Jojoba Oil, mix until homogeneous.
  - 4 Gradually lower the temperature to 65°C with constant stirring.
  - 5 Add tocopherol and fragrance, mix until homogeneous.
  - 6 Immediately fill into desired containers to facilitate cooldown.
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## Specification

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|            |                          |
|------------|--------------------------|
| Appearance | Semi-solid balm          |
| Color      | Deep yellow              |
| Odor       | Characteristic fragrance |

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